CERTIFICATE

Welding of railway vehicles and components according to:
EN 15085-2

This Certificate is issued to: **ITEMAT MECANIZACIÓN, S.L.**
Calle de los Llerones 1, Nave 7,
33934 Langreo, Asturias. Spain.

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A2:2025
Type of activity: P

Type of components: New building of railway vehicles or their components: - - Frames of locomotives, rolling stock for passengers, and freight cars (extensions, stringers, intermediate sleepers, reinforcements, assemblies).

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	1 .2	3 - 80 mm. 3 - 24 mm.	BW FW

Responsible welding coordinator (RWC): Jose Luis Carvajal (Level A) born: 1967
Deputy welding coordinator (DWC): Fernando Cordero (Level C) born: 1976
Comments: see reverse.

Certificate No: **LRQA/15085/CL1/0340/24/0 A1**
Valid: from 24 September 2026 to 7 June 2027
Issued on: 24 September 2026
Auditor: Fernando Álvarez

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Vicente Rouco – Deputy Head of MCB

General regulations (see annex)

ENAC
CERTIFICACIÓN
ISO 17065
Nº183 / C-PR395

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Annex certificate No: LRQA/15085/CL1/0340/24/0 A1

ITEMAT MECANIZACIÓN, S.L.

Calle de los Llerones 1, Nave 7, 33934 Langreo, Asturias. Spain.

Comments:
This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN 15085-2.
Limited to maximum performance class of CPB2.
Company assessed as small manufacturer in accordance to Annex C.
The welding coordinator Jose Luis Carvajal is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

General regulations
According to EN 15085-2:2020+A2:2025

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:
1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid

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